Work Order ID 113839 *113839* February-24-74 10:04:49 AM Item ID: D3537-1 Accept *N900040100* Setup Start Revision ID: Stop Item Name: Wearpad Start Qty: 50.00 Start Date: 2/24/14 Cust Item ID: Required Date: 2/24/14 Req'd Oty: 50.00 Customer: Reference: Start Run Approvals: Process Plan: MC5 Date: 14-02-26 Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. Work Center ID Description Run Hours Code Qty Qty Number Stamp Draw Nbr Revision Nbr D3537 Rev C 100 0.00 54 ff 14-3-13 FLOW WATER JET *100* Waterjet 0.00 U Prog Rev: C 2-Deburr FLOW CNC Waterjet 1-Cut as per Dwg D3537Dwg Rev: if necessary 110 QC2- Inspect parts off machine FAI/FAIB 0.00 *110* QC 0.00 Memo Quality Control DAS 16 120 QC8- Inspect parts - second check 0.00 *120* OC 0.00 Memo Quality Control

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Page 2

February-24-14 10:04:49 AM D3537-1 Item ID: Accept *N900040100* Setup Start Revision ID: Item Name: Wearpad *50* Start Date: Start Qty: 50.00 2/24/14 Cust Item ID: Required Date: 2/24/14 Reg'd Oty: 50.00 *50* Customer: Reference: Run Start Date: Approvals: Process Plan: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID Operation Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. Work Center ID Description Run Hours Code Qty Qty Stamp Number 130 14/03/13 0.00 NC BRAKE *120* DAS 30 Brake NC 0.00 Memo 9-89 Brake NC 1-Form as per Dwg D3537 on CNC brake using Jigs DT 8261 and DT 8326.2-Identify as D3537-1 140 0.00 14-03-18 BC Large Fab *1/10* Large Fab 0.00 Memo Large Fab BatchA/R 2059B Hardcoat 1-Weld as per Dwg D3537 using Jig DT 82102-Remove any weld that penetrated through Wearpadif necessary 0.00

150

150

OC

Quality Control

QC10- Inspect visual per QSI004- ground welds

Memo

0.00

DAS

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Work Order ID 113839

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Page 3

February-24-14 10:04:49 AM Item ID: D3537-1 Accept *N900040100* Setup Start Revision ID: Stop Item Name: Wearpad *50* Start Date: 2/24/14 Start Qty: 50.00 Cust Item ID: Required Date: 2/24/14 Req'd Qty: 50.00 *50* Customer: Reference: Start Run Process Plan: Approvals: Date: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID Description Run Hours Qty Code Qty Number Stamp 160 QC5-Inspect part completeness to step on W/O 0.00 *160* DAS 14-03-13 9 QC 0.00 Memo 9-89 Quality Control 170 Grey Sandtex(Ref:4.3.5.6) per Q\$1005 4.3 0.00 31 \$ 14-3-19 358 *170* Powdercoat 0.00 Memo OVEN PEMPERATURE: Powder Coating 180 QC3- Inspect Part Finish 0.00 *120* OC 0.00 Memo Quality Con.rol

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Page 4

February-24-14 10:04:49 AM D3537-1 Accept Item ID: *N900040100* Setup Start Revision ID: Stop Item Name: Wearpad *50* Start Qty: 50.00 Start Date: 2/24/14 Cust Item ID: Required Date: 2/24/14 Req'd Qty: 50.00 *50* Customer: Reference: Start Run Date: Tooling: Approvals: Process Plan: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID Operation Set Up/ Tool ID Tool# Plan Reject Accept Reject Insp. Description Qty Work Center ID Qty Number Stamp Run Hours Code Identify as per dwg & Stock Location: 190 *100* Packaging 0.00 Memo Packaging 200 QC21- Final Inspection - Work Order Release 0.00 Rl 14-03-19 *200* 0.00 OC Memo Quality Control

pl 111-03-19

DQA:		Date:										
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Si 174	Turning Sequence Wave/Twist in Tube				Fit/Function		Out of Calibration Out of Sequence					

Picklist Print Page 1 February-24-14 10:04:49 AM Work Order ID: 113839 *113839* Parent Item: D3537-1 *D3537-1* Parent Item Name: Wearpad Start Date: 2/24/14 Required Date: 2/24/14 Start Qty: 50.00 Required Qty: 50.00 Comments: IPP Rev:A New Issue 07-02-14 JLM Component Rem ID/ Replacement Mfg/ Bin Primary Qty per Kit Total Last Route Unit of Qty on Qty Date Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Qty Issued Issued M304S16GA Purchased No 100 sf 217.1370 0.106 6 *M304S16GA* ** E 14-7-13 304/316 Sheet 1063 Location Loc Qtv Loc Code MAT020 217.137 M126915 1.487 129,33 86.32

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DART AEROSPACE LTD	Work Order:	113839
Description: Wearpad	Part Number:	D3537-1
Inspection Dwg: D3537 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

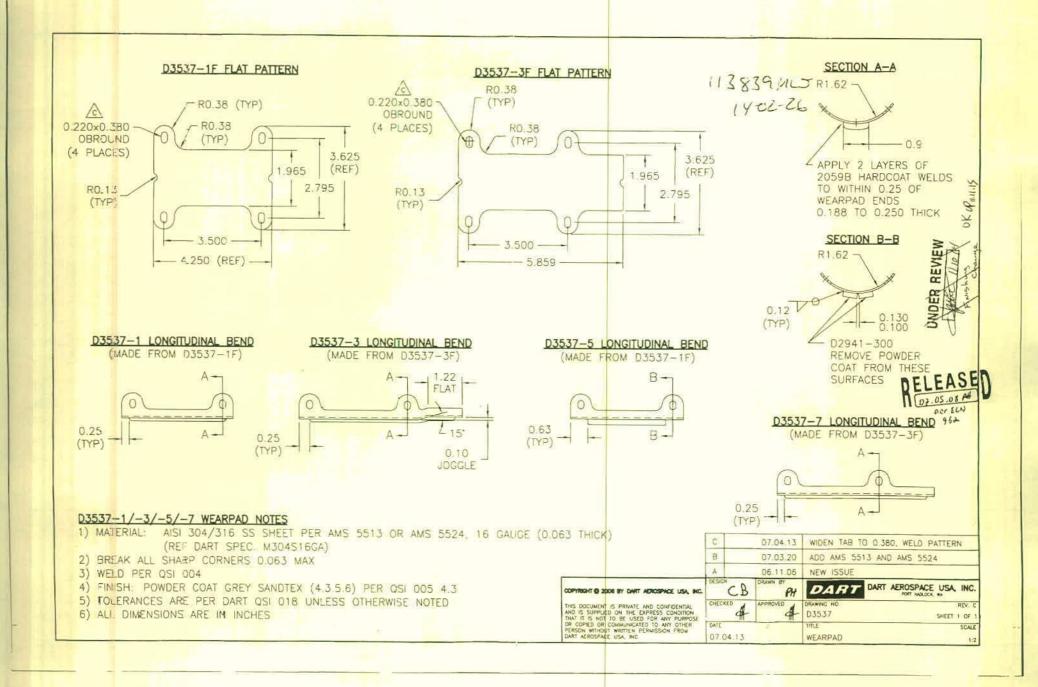
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.250	+/-0.010	4.26	/		V JEMOS	
3.500	+/-0.010	3. 563	/			
1.965	+/-0.010	1-974	1			
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Measured by:	a	Audited by: 16	Prototype Approval:	N/A
Date:	14-3-13	Date: 9-89 14/63/17	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	07.03.21	New Issue	KJ/JLM	
В	07.04.27	Dimensions revised per Dwg Rev. B	KJ/JLM	1
		Dimensions revised per Dwg Rev. C	KJ/JLM X	GAI

DQA:	W	-15.	Date:				DART						
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